### SVF Flow Controls

# "E" SERIES ELECTRIC ACTUATORS

SVF Electric Actuators are geared motors that provide rotary output (torque) to power all types of rotary valves (ball, plug and butterfly valves as well as dampers and diverters). Output is achieved through the application of a supply voltage (AC or DC). Rotary action is controlled through two limit switches (one for "OPEN" and one for "CLOSED") located in the unit and in conjunction with two cams. Precise setting of either position is achieved by adjusting the cam to activate the switch at exactly the desired point in the rotary cycle. The power wiring procedure is indicated on the wiring diagram supplied with each unit.

#### "E" SERIES DESIGN FEATURES

"E" Series electric, rotary actuators are designed to provide the operating torque required to automate our full line of process-quality ball valves. All SVF "E" Series electric actuators are available with the following features:

- ✓ Heavy-duty, fully enclosed, high performance motor is rated for both On/Off and modulating service.
- Actuator housing and fasteners meet NEMA 4 guidelines (weatherproof) or NEMA 7 (hazardous locations) requirements.
- Corrosion protection with thermally bonded polyester coating.
- ✓ Operating speeds and output torque generated through a permanently lubricated gear train.
- $\checkmark$  All motors feature integral thermal overload protection.
- Designed for operation in temperatures from -40°F to 150°F.
- All models feature a manual override, ISO mounting pad and are wired for light indication.

Standard travel-stop limit switches can simultaneously be used for light indication.



### **REVERSING MOTORS**

Reversible motors open the valve in one direction and close the valve in the reverse direction. Reversible motors are ideal for precise flow control, since the actuator does not have to travel through the full stroke to start the reverse stroke. For example, one coil in the motor controls the counter-clockwise rotation or "open cycle" while the other coil controls the clockwise or "closing cycle".

#### "E" SERIES APPLICATIONS

- Excellent for use in systems where compressed air for actuation is either unavailable or impractical.
- Electric control circuits may be designed for virtually any control scheme.
- $\checkmark$  Readily interfaces with all electric control schemes.
- Ideal for multi-ported valves. Provides three or four distinct stop positions.
- $\checkmark$  May be used in manual jogging systems.
- When fitted with a heater, electric actuators are well suited for use in sub-freezing environment.

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#### SAMPLE SPECIFICATION

SVF Flow Controls

All "E" Series Electric Actuators shall be reversible type, capacitor run motor design, thermally protected and with a permanently lubricated hardened steel gear train.

Each actuator shall be available with a manual override, visual position indication and ISO standard mounting arrangement as offered by SVF Flow Controls, Inc.



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## SVF Flow Controls

# "E" SERI ELECTRIC ACTUATORS

#### OPTIONAL EQUIPMENT FOR "E" SERIES ACTUATORS

- Electromechanical Brake Eliminates oscillation when seating butterfly valves.
- ✓ Voltages 115 VAC Standard Optional 220 VAC/50/60 Hz, 12VDC, 24 VDC.

#### Auxiliary Switches

Two additional limit switches may be added for interlocking other equipment such as pumps, compressors, mixers or other valves.

### Heater & Thermostat

For operation at low temperature (to -40°F). Also used to combat condensation in high humidity areas. The combination heater/thermostat will maintain the temperature of the enclosure at 40°F.

#### ✓ Analog Positioner

Accepts 4-20 mA input signal or optional 1-5 and 10-50 mA, 0-10 VDC are available.

Speed Control Circuit Pulsing circuit to adjust (slow) the overall cycle time.

#### **"E" SERIES MATERIALS OF CONSTRUCTION**

- ✓ Timer Control Operates the actuator at specified intervals.
- ✓ Three-Position Control For use with multi-ported valves.
- Local Control Station Externally mounted pushbutton station.
- ✓ Two-Wire Control To meet some digital interface control systems.
- ✓ Torque Sensor Control Protects the actuator in the event of unforeseen torque increases often associated with valve wear or pipeline obstructions.
- Reversing Contactor

For three-phase motor operation. (Only available on some models - consult SVF).

ITEM	DESCRIPTION	MATERIALS	Cast Aluminum
1	Housing	Cast Aluminum	Housing
2	Coating	Thermally Bonded Polyester Coating	
3	Gearing	Hardened Steel	
		(Permanently Lubricated)	
4	Output Shaft	Carbon Steel	Enclosed Gear Box Permanently Lubricated
5	Cover Bolts	Stainless Steel	(4) Stainless Steel Cover Bolts Polyester Coating Output Shaft Located on Bottom

#### **"E" SERIES ELECTRIC ACTUATOR - QUICK REFERENCE GUIDE**

SVF "E" SERIES MODEL	STANDARD VOLTAGE	LOCKED ROTOR CURRENT	WIRE SIZE	CONDUIT SIZE	SPEED Sec/90	DUTY CYCLE
E100	115/60/1	0.55 Amps	AWG 14	1 x 1/2″	2.5	75%
E200	115/60/1	0.75 Amps	AWG 14	1 x 1/2″	5	25%
E300	115/60/1	0.99 Amps	AWG 14	1 x 1/2″	5	25%
E675	115/60/1	0.75 Amps	AWG 14	1 x 1/2″	15	25%
E1000	115/60/1	1.1 Amps	AWG 14	1 x 1/2″	15	25%
E1500	115/60/1	1.1 Amps	AWG 14	1 x 1/2″	30	25%



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## "E" SERIES ELECTRIC ACTUATORS

#### HAZARDOUS AREA RATINGS FOR NEMA 7 ENCLOSURES

NEMA-7 enclosures are designed to meet or exceed specifications for use in:

☑ Class I, Groups C and D

SVF Flow Controls

- ☑ Class II, Groups E, F and G
- ☑ Divisions I and II
- $\blacksquare$  Maximum Temperature = 140° F
- ☑ Models E200 and E300 are CSA certified. File# LR79567
- ✓ Class I, Groups C and D
- ☑ Class II, Groups E, F and G
- ☑ Divisions I and II

#### "E" SERIES ISO 5211 MOUNTING DIMENSIONS

TORQUE

SVF "E" SERIES	BOLT CIRCLE #1		MOUNTING BOLTS	BOLT CIRCLE #2		MOUNTING BOLTS	BOLT CIRCLE #3		MOUNTING BOLTS		
	11.		(219 - 4)	1.040			NI/A	NI/A		100	111
ETUUW	1.417	FUS	10-24x0.44	1.909	FUD	1/4-20x0.44	IN/A	N/A	IN/A	100	11
E100X	1.417	FO3	10-24x0.44	1.969	F05	1/4-20x0.44	N/A	N/A	N/A	100	11
E200W	1.417	FO3	10-24x0.44	1.969	F05	1/4-20x0.44	2.756	F07	5/16-18x0.5	200	23
E200X	1.969	F05	1/4-20x0.44	N/A	N/A	N/A	N/A	N/A	N/A	200	23
E200W (M)	1.417	FO3	10-24x0.44	1.969	F05	1/4-20x0.44	2.756	F07	5/16-18x0.5	200	23
E300W	1.417	FO3	10-24x0.44	1.969	F05	1/4-20x0.44	2.756	F07	5/16-18x0.5	300	34
E300X	1.969	F05	1/4-20x0.44	N/A	N/A	N/A	N/A	-	-	300	34
E300W (M)	1.417	FO3	10-24x0.44	1.969	F05	1/4-20x0.44	2.756	F07	5/16-18x0.5	300	34
E675W	2.756	F05	5/16-18x0.40	N/A	N/A	N/A	N/A	N/A	N/A	675	76
E675X	2.756	F05	5/16-18x0.40	4.015	F10	3/8-16x0.56	N/A	N/A	N/A	675	76
E1000W	2.756	F05	5/16-18x0.40	N/A	N/A	N/A	N/A	N/A	N/A	1000	113
E1000X	2.756	F05	5/16-18x0.40	4.015	F10	3/8-16x0.56	N/A	N/A	N/A	1000	113
E1500W	2.756	F05	5/16-18x0.40	4.015	F10	3/8-16x0.56	N/A	N/A	N/A	1500	169
E1500X	2.756	F05	5/16-18x0.40	4.015	F10	3/8-16x0.56	N/A	N/A	N/A	1500	169
W = NEMA 4	X= NEMA 7		(M)= Modulo	ating							

The table above provides the dimensions necessary to mount "E" Series actuators to a valve supplied by SVF Flow Controls, Inc. The Bolt Circle Dimensions include "ISO 5211" dimensions, the International Standard for mounting pad dimensions.

The SVF Series B41Rev3 and Series SBC9 are direct mount. Other valve series may require the addition of a mounting kit.

Contact SVF for additional information.



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# "E" SERIES ELECTRIC ACTUATORS





STANDARD WIRING DIAGRAM FOR SINGLE PHASE AC, ON-OFF CONTROL. Consult SVF for more wiring information.

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#### WIRING DIAGRAM FOR TWO-POSITION ELECTRIC ACTUATOR - 12VDC OR 24VDC



WIRING DIAGRAM FOR TWO-POSITION ELECTRIC ACTUATOR - 12VDC OR 24VDC

## WIRING DIAGRAM FOR 1Ph/60Hz ELECTRIC ACTUATORWIRING DIAGRAM FOR 115VAC TWO-POSITIONWITH 4-20mA, 0-5VDC or 0-10VDC CONTROLACTUATOR



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# "E" SERIES **ELECTRIC ACTUATORS**

#### DIMENSIONS, WEIGHT

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SVF																		
"E" SERIES A		A B		3	C		D		E		F		G		н		Weight	
MODEL	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs	kg
E100W	5.75	146	4.72	120	1.31	33	0.87	22	0.39	10	4.13	105	0.43	11	0.89	23	5	2.3
E100X	6.06	154	4.95	126	1.34	34	1.60	41	0.39	10	5.25	133	0.35	9	0.89	23	5	2.3
E200W	6.88	175	6.13	156	1.76	45	2.43	62	0.63	16	4.25	108	0.55	14	0.91	23	7	3.2
E200X	8.53	217	6.39	162	1.39	35	2.23	57	0.63	16	8.66	220	0.55	14	N/A	N/A	15	6.8
E200W (M)	7.34	186	6.88	175	2.11	54	2.23	57	0.63	16	4.75	121	0.55	14	N/A	N/A	7	3.2
E300W	6.88	175	6.13	156	1.76	45	2.43	62	0.63	16	4.25	108	0.55	14	0.91	23	7	3.2
E300X	8.53	217	6.39	162	1.39	35	2.23	57	0.63	16	8.66	220	0.55	14	N/A	N/A	15	6.8
E300W (M)	7.34	186	6.88	175	2.11	54	2.23	57	0.63	16	4.75	121	0.55	14	N/A	N/A	7	3.2
E675W	7.00	178	7.09	180	1.76	45	1.80	46	0.63	16	7.00	178	0.67	17	1.94	49	13	5.9
E675X	8.50	216	7.10	180	1.76	45	1.85	47	0.63	16	8.50	216	0.67	17	1.90	48	13	5.9
E1000W	7.00	178	7.09	180	1.76	45	1.80	46	0.63	16	7.00	178	0.67	17	1.94	49	13	5.9
E1000X	8.50	216	7.10	180	1.76	45	1.85	47	0.63	16	8.50	216	0.67	17	1.90	48	13	5.9
E1500W	8.50	216	7.09	180	1.76	45	1.80	46	0.63	16	7.00	178	0.67	17	1.94	49	17	7.7
E1500X	8.50	216	7.10	180	1.76	45	1.85	47	0.63	16	8.50	216	0.67	17	1.90	48	17	7.7

W= NEMA 4 | X= NEMA 7 | (M)= Modulating





HOW TO ORDER "E" SERIES ELECTRIC ACTUATORS												
ACTUATOR	ENCLOSURE	VOLTAGE	DUTY CYCLE	OPTIONS								
E100 E200 E300 E675 E1000 E1500	W= NEMA 4 Weatherproof X= NEMA 7 Hazardous Area Locations	1 = 12 VDC 2 = 24 VDC 4 = 115 VAC 5 = 230 VAC 6 = 24 VAC	S= 25% E= 75%	C = Control Package P = Potentiometer (1K) S1 = Limit Switch Kit (1 - SPDT)* T = Heater & Thermostat D = $180^{\circ}$ 3-Position K = Brake (Power off 115 VAC) 4X = NEMA 4X Rated (4X Option on NEMA 4 Model Only) *All limit switches are rated 15A, 1/2HP at 125-150 VAC; 0.5A at 125 VDC								
Example Description	on: E100 actuator, NEMA 4 we	atherproof enclosure, 11	5 VAC, 75% duty cy	cle, heater & thermostat option.								
E100	W	4	E	Т								

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